

# **CENTURY** **LIVESTOCK FEEDERS**

## **Assembly instructions for Century 8'x46" poly hay ring with skirt kit**

Components: Hay ring components

6- sheets of Skirt material w/ bolt kit

1. Begin assembly by placing all rings with the welds in line and the Century trademark facing upward. Keep all welds between the same two legs.
2. Start with the bottom ring and bolt the ring on the inside of the leg with the lock nut to the inside of the ring.
3. Tighten lock nuts until the washer barely indents the ring.
4. Repeat this step for all rings.
5. Each sheet will completely enclose the bottom three rings between each leg. Hold skirt material in place drilling 3 holes in each of the 3 bottom rings and skirt (9 bolts per sheet). Insert bolts and tighten lock nuts.