

CENTURY **LIVESTOCK FEEDERS**

Assembly instructions for Century 8'x66" Bull Feeder poly hay ring

Components: 5-8' rings

12-66" legs

2-bolt kits labeled H&C

1. Begin assembly by placing all rings with the welds in line and the Century trademark facing upward. Keep all welds between the same two legs.
2. Start with the bottom ring and bolt the ring on the inside of the leg with the lock nut to the inside of the ring.
3. Tighten lock nuts until the washer barely indents the ring.
4. Repeat this step for all rings.
5. Center remaining legs between legs already attached to rings. You will need to drill 5/16" holes in all rings to attach these legs.