

CENTURY **LIVESTOCK FEEDERS**

Assembly instructions for Century 8'x46" poly hay ring

Components: 4-8' rings

6-46" legs

1-bolt kit

1. Begin assembly by placing all rings with the welds in line and the Century trademark facing upward. Keep all welds between the same two legs.
2. Start with the bottom ring and bolt the ring on the inside of the leg with the lock nut to the inside of the ring.
3. Tighten lock nuts until the washer barely indents the ring.
4. Repeat this step for all rings.